

Work Order ID 111193 -2 *quit*

111193

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Thursday, January 09, 2014 11:40:47 AM

Item ID: D4728-047 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Advisory Light, Fwd
 Start Date: 1/9/2014 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 1/24/2014 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: 11-01-9 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4728	<i>8 D</i>								

110

0.00

110

Outsource8

Outsource process- Eagle

Memo

0.00

Issue P/O to Eagle

Manufacture as per dwg

Ship to Eagle: qty of (1) IS5083

Certificate of conformity required

120

0.00

120

Packaging

Packaging

Memo

0.00

Inspect and check certificate of conformity

CL 14/01/09 (4)

QC6

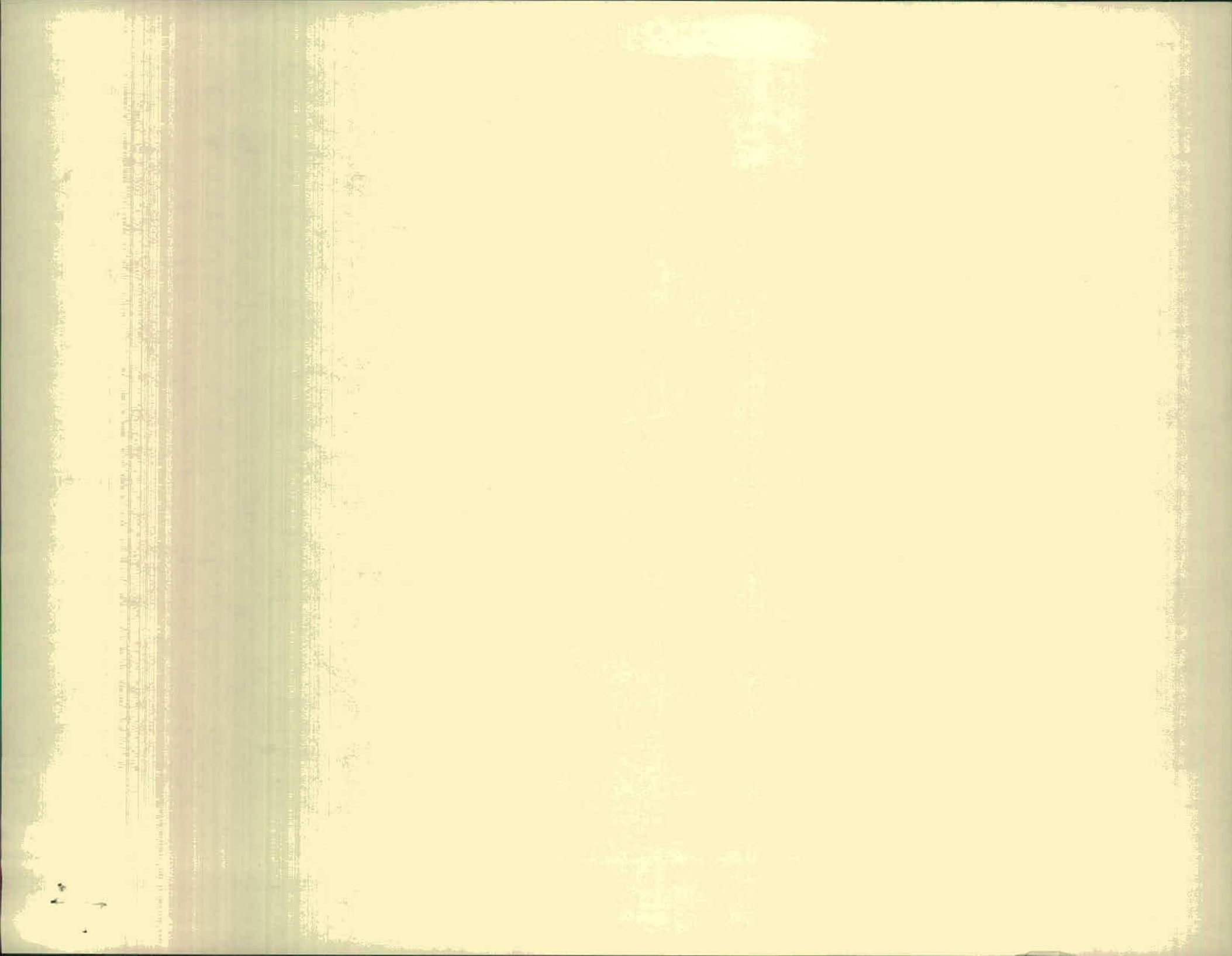
DAS
16
9-89

14/01/27

(72)

14-01-22
14-01-22

14/1/22 (2)
14/1/27 (2)



Work Order ID 111193

Thursday, January 09, 2014 11:40:47 AM

111193

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Item ID: D4728-047 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Advisory Light, Fwd
 Start Date: 1/9/2014 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 1/24/2014 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC4- 100% Inspect kits for completeness

0.00

130

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: ST/2

0.00

140

Packaging

Memo

0.00

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

2

DAS
32
+89

14-1/22-2

MCS 14-01-28

MCS 14-01-28

Picklist Print

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Thursday, January 09, 2014 11:40:51 AM

Work Order ID: 111193

111193

Parent Item: D4728-047

D4728-047

Parent Item Name: Advisory Light, Fwd

Start Date: 1/9/2014

Required Date: 1/24/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM
B. 13/07/24 DWG. UPDATE DL VERIFIED BY:JLM

IPP REV

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4728-047P		Purchased	No				Each	0.0000		4			
D4728-047P									**				
Advisory Light, Fwd													
IS5083		Purchased	No				Each	0.0000		4			
IS5083-3									**				
Advisory Lights													

D4645-1

B92967 1x
B 95949 2x
B10 38301x

DAS
32
B-BE

LIST OF MATERIALS					
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER	
	1	1	D4645-1	DART	
	1	2	1-480305-0	TYCO ELECTRONICS	
	A/R (3)	3	60618-1	TYCO ELECTRONICS	
	A/R (28)	4	XPF-1/4	EDMO	



D4728-047 ADVISORY LIGHT (FWD) ASSY.

CL 14/10/122
W/O: 111193

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-XX-0 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-XX-TGxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/COE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL SPLICES MUST CONFORM TO MIL-S-81824, OR EQUIVALENT AND BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
- UNITS INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

DESIGN	<i>Jan</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>Jan</i>		
CHECKED	<i>Jan</i>	DRAWING NO. D4728	REV. D SHEET 7 OF 15
MFG APPR.	<i>Jan</i>	TITLE UTILITY INTERIOR WIRING HARNESS	SCALE N/A
DE APPR.	<i>Jan</i>	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRELIMINARY AND SHALL BE SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	14.01.09		



INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

Page 1 of 2

DATE: 23 Jan 14

FROM: Eagle Copters Maintenance Ltd.

823 McTavish Rd. NE

Calgary, AB, Canada

T2E 7G9

SHIP TO: DART Aerospace

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
1	24	24	0	640911-1	See W.O.	Inventory	50966	Spade Socket
2	12	12	0	M24308/2-2Z	See W.O.	Inventory	50966	Connector
3	12	12	0	M85049/48-2-2F	See W.O.	Inventory	50966	Backshell
4	24	24	0	M24308/26-1F	See W.O.	Inventory	50966	Female Screw Jack
5	9	9	0	1-480303-0	See W.O.	Inventory	50966	Connector
6	28	28	0	60617-1	See W.O.	Inventory	50966	Contact
7	12	12	0	MS25036-148	See W.O.	Inventory	50966	Terminal
8	130FT	130FT	0	M22759/41-20-9	See W.O.	Inventory	50966	Wire
9	24FT	24FT	0	M27500-20TG2T14	See W.O.	Inventory	50966	Wire
10	9	9	0	1-480305	See W.O.	Inventory	50966	Connector
11	30	30	0	60618-1	See W.O.	Inventory	50966	Contact
12	5	5	0	350781-1	See W.O.	Inventory	50966	Connector

CERTIFICATE OF COMPLIANCE☒

EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

DISTRIBUTOR STATEMENT OF CONFORMANCE☐

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED

AUTHORIZED INSPECTOR:
TCCA APPROVAL NO. 6-81





INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

DATE: 23 Jan 14

Page 2 of 2

FROM: Eagle Copters Maintenance Ltd.

823 McTavish Rd. NE

Calgary, AB, Canada

T2E 7G9

SHIP TO: DART Aerospace

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
13	10	10	0	350690-3	See W.O.	Inventory	50966	Contact
14	2	2	0	1-480426-0	See W.O.	Inventory	50966	Connector
15	2	2	0	M83536/2-024M	See W.O.	Inventory	50966	Relay
16	2	2	0	M12883/45-01	See W.O.	Inventory	50966	Relay Socket
17	2	2	0	1-480424-0	See W.O.	Inventory	50966	Connector
18	4	4	0	MS25036-103	See W.O.	Inventory	50966	Terminal

CERTIFICATE OF COMPLIANCE

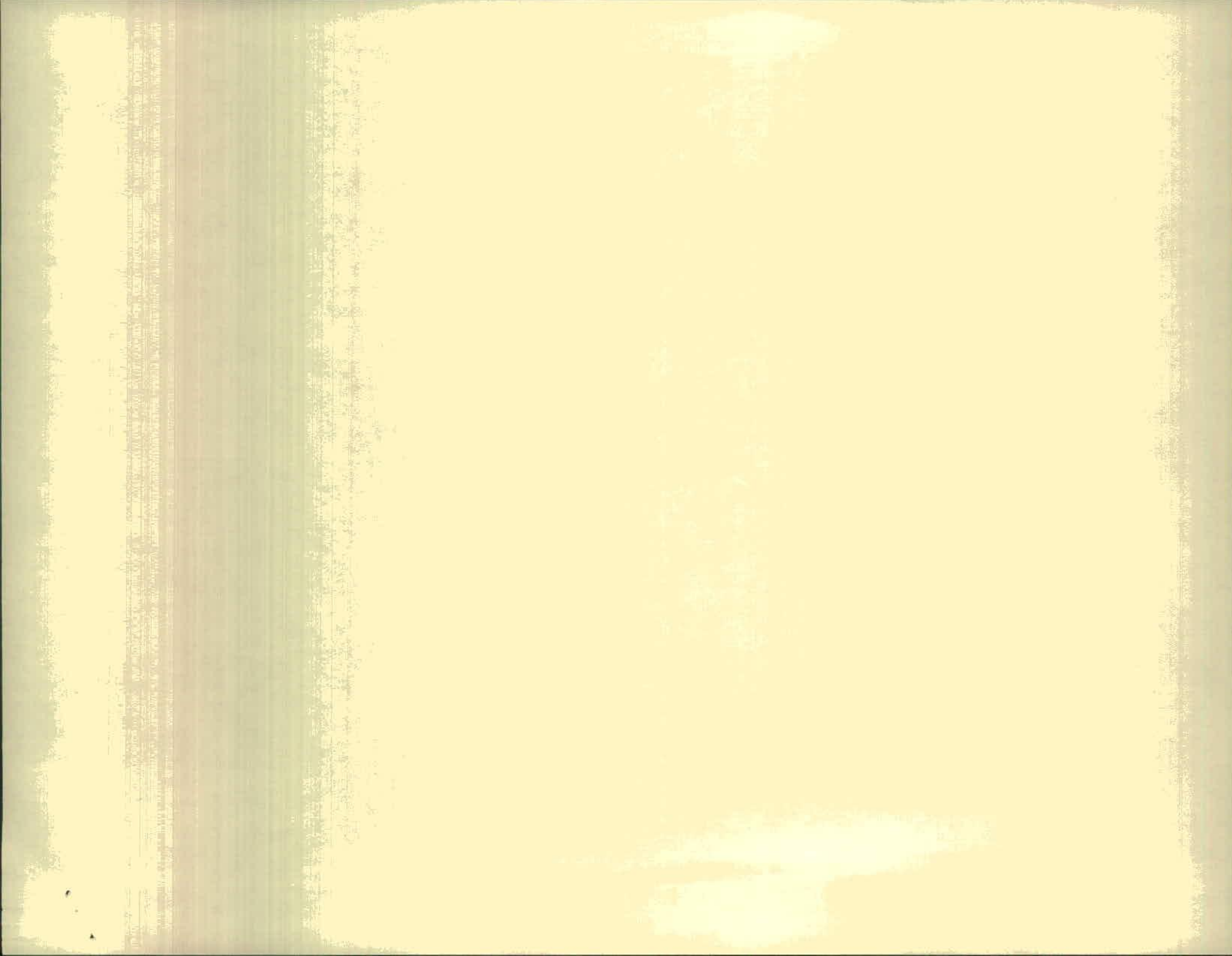
EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

DISTRIBUTOR STATEMENT OF CONFORMANCE

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED.

AUTHORIZED INSPECTOR:
TCCA APPROVAL NO. 6-81





Work Order Number: 50966

Dart Aerospace Ltd.

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 7 ADVISORY LIGHT, FWD

Squawk: 7.1Discrepancy:Assemble D4728-047P as
per DWG D4728 Rev. C
B111193Resolution:Assembled D4728-047P as
per DWG D4728 Rev. C
B111193

7.1 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Graeme Rowe on 1/22/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480305-0	CONNECTOR		LT-12-019247.4	New	1
60618-1	CONTACT		LT-13-010295	New	3
M22759/41-20-9	WIRE		LT-12-017366	New	8
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	3

Squawk: 7.2Discrepancy:Assemble D4728-047P as
per DWG D4728 Rev. C
B111193Resolution:Assembled D4728-047P as
per DWG D4728 Rev. C
B111193

7.2 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Graeme Rowe on 1/22/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480305-0	CONNECTOR		LT-12-019247.4	New	1
60618-1	CONTACT		LT-14-000886	New	4
60618-1	CONTACT		LT-13-010295	New	3
M22759/41-20-9	WIRE		LT-12-017366	New	8
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	2

Work Order Number: 50966

Dart Aerospace Ltd.

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 7.3**Discrepancy:

Assemble D4728-047P as
per DWG D4728 Rev. C
B111193

Resolution:

Assembled D4728-047P as
per DWG D4728 Rev. C
B111193

7.3 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Graeme Rowe on 1/23/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480305-0	CONNECTOR		LT-12-019247.4	New	1
60618-1	CONTACT		LT-13-010295	New	3
M22759/41-20-9	WIRE		LT-12-017366	New	8
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	3

Squawk: 7.4Discrepancy:

Assemble D4728-047P as
per DWG D4728 Rev. C
B111193

Resolution:

Assembled D4728-047P as
per DWG D4728 Rev. C
B111193

7.4 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Graeme Rowe on 1/23/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
1-480305-0	CONNECTOR		LT-12-019247.4	New	1
60618-1	CONTACT		LT-13-010295	New	3
M22759/41-20-9	WIRE		LT-12-017366	New	8
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	2

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

